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The International Bureau of WIPO 34 Chemin des Colombettes 1211 Geneva 20 Switzerland

Dear Sirs

Re: PCT Patent Application No. PCT/GB2005/050043

(filed 24th March 2005)

corresponding to

UK Patent Application No. 04 07163.5

(filed 30th March 2004)

Applicant: Middlesex Silver Co. Limited

(Assigned from COLE, Paul Gilbert)

Inventors: JOHNS, Peter Gamon and HARRISON, Clare Elizabeth

"Water Based Metal Treatment Composition"

Case: MDX, 017-PCT

Amended claims in triplicate are filed herewith under Article 19 PCT and replace the claims as filed.

Claim 1 as filed is replaced by a new claim that incorporates the subject matter of claims 1, 3, 6, 20 and 21 as filed.

Claim 2 as filed is replaced by a new claim 2 additionally referring to octadecyl mercaptan.

Claims 3-6 are cancelled.

Claims 7-10 are renumbered as claim 3-6 but are otherwise unchanged.

Claim 11 is cancelled.

Claims 12-25 are renumbered as claims 7-19 but are otherwise unchanged.

contn:-

Claim 26 is cancelled

Claims 27-42 are renumbered as claims 20-35 but are otherwise unchanged.

Claims 43-47 are cancelled.

Would you please return the attached copy of this letter to acknowledge safe receipt hereof.

Best wishes.

Yours faithfully

Paul Cole/kep

Authorised Representative Chartered Patent Agent European Patent Attorney

Enc: Amended claims

CLAIMS

1. A water-based composition for treating a metal, comprising a treatment agent selected from an alkanethiol, alkyl thioglycollate, dialkyl sulfide or dialkyl disulfide, and in concentrations effective to solubilize said treatment agent:

a non-ionic relatively hydrophobic surfactant which is a compound of the formula

wherein R_1 represents C_{10} - C_{24} alkyl or alkenyl, m is 0 or 1 and n is 1 or 2, or which is ethoxylated fatty acid monoglyceride;

an anionic surfactant; and

a zwitterionic surfactant selected from betaine surfactants, imidazoline-based surfactants, aminoalkanoate surfactants and iminodialkanoate surfacts.

- 15 2. The composition of claim 1, wherein the treatment agent is hexadecyl or octadecyl mercaptan.
 - 3. The composition of claim 1 or 2, wherein the non-ionic relatively hydrophobic surfactant comprises cocamide DEA.
 - 4. The composition of claim 1, wherein the non-ionic relatively hydrophobic surfactant comprises an ethoxylated fatty acid monoglyceride of the formula:

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wherein R₁ represents C₁₀-C₂₄ alkyl or alkenyl.

- 5. The composition of claim 4, wherein the surfactant is a compound in which R1 represents C_{12} - C_{18} alkyl or alkenyl.
- 5 6. The composition of claim 5, wherein the surfactant is glycereth-2-cocoate.
 - 7. The composition of any preceding claim, comprising 0.5-10 wt % of the relatively hydrophobic surfactant.
- 10 8. The composition of any preceding claim, comprising 1-6 wt % of the relatively hydrophobic surfactant.
 - 9. The composition of any preceding claim, comprising 2-5 wt % of the relatively hydrophobic surfactant.
 - 10. The composition of any preceding claim, further comprising a polyol.
 - 11. The composition of claim 10, comprising 0.5-10 wt % of the polyol.
- 20 12. The composition of claim 10, comprising 1-8 wt % of the polyol.
 - 13. The composition of claim 10, comprising 1-5 wt % of the polyol.
 - 14. The composition of any of claims 10-13, wherein the polyol is glycerol.
 - 15. The composition of any preceding claim, wherein the anionic surfactant is of the formula RO- $(CH_2CH_2)_nSO_3M$ wherein R represents C_{10} - C_{18} alkyl, n is 2-6 and M represents a monovalent cation.

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30 16. The composition of claim 15, wherein the anionic surfactant is a monovalent cation salt of laureth sulfate.

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- 17. The composition of any preceding claim, wherein the amount of anionic surfactant (solids) is 0.1-15 wt%.
- 18. The composition of claim 17, wherein the amount of anionic surfactant 5 (solids) is 0.3-10 wt%.
 - 19. The composition of claim 17, wherein the amount of anionic surfactant (solids) is 0.5-1 wt%.
- 10 20. The composition of any preceding claim, wherein the zwitterionic surfactant is cocamidopropyl betaine.
 - 21. The composition of any preceding claim, wherein the zwitterionic surfactant is present in an amount of 0.3-6 wt%
 - 22. The composition of claim 21, wherein the zwitterionic surfactant is present in an amount of 0.6-3 wt%.
- 23. The composition of claim 21, wherein the zwitterionic surfactant is present in an amount of 0.9-1.5 wt%.
 - 24. A composition according to any preceding claim comprising treatment agent in an amount of 0.1-5 wt%

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- 25 25. A composition according to claim 24 comprising treatment agent in an amount of 0.5-2 wt%.
 - 26. A composition according to claim 24, comprising treatment agent in an amount of about 1 wt%.
 - 27. A composition according to any preceding claim, further comprising a salt of a strong base with a strong mineral acid.

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- 28. The composition of claim 27, wherein the salt is sodium chloride or sodium sulfate.
- 5 29. The composition of claim 27 or 28, comprising 0.1-3 wt% of said salt.
 - 30. The composition of claim 27 or 28, comprising 0.5-2 wt% of said salt.
 - 31. The composition of cclaim 27 or 28, comprising about 1 wt% of said salt.
 - 32. The composition of any preceding claim, which is a polishing dip and further comprises an acid and a thiourea.
- 33. The composition of any of claims 1-31, which is a cream or paste polish further comprising a solid polishing medium.
 - 34. The composition of claim 33, wherein the polishing medium is precipitated chalk, infusorial earth, silica or γ -alumina.
- 20 35. Use of the composition of any of claims 1-34 for the treatment of a silver-copper alloy, a silver-copper-germanium alloy, copper, brass or nickel.

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